

We claim:

~~1. Bulked continuous filament yarn comprising a plurality of filaments comprising propylene polymer and having a Plug Crush Recovery of at least about 85%.~~

5      2. The yarn of claim 1 having a bulk level of about 2 to about 20%.

~~3. The yarn of claim 1 wherein the propylene polymer comprises homopolymer polypropylene.~~

4. The yarn of claim 3 having a Plug Crush Recovery of at least about 87%.

10      5. Carpet tufted with yarn according to claim 1.

6. The carpet of claim 5 wherein the tufts are cut pile tufts.

7. The carpet of claim 5 wherein the tufts are loop pile tufts.

8. The carpet of claim 5 in the form of an automotive carpet.

~~9. Yarn comprising a plurality of bulked, substantially continuous filaments comprising polypropylene homopolymer and having a Plug Crush Recovery of at least about 85%.~~

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ADD  
ATT

~~ADD B5~~      ~~ADD 14~~      ~~ADD 1~~